

# OVAL RING POOL SETUP INSTRUCTION SHEET

## SITE PREPARATION

### **WARNING - VERY IMPORTANT!**

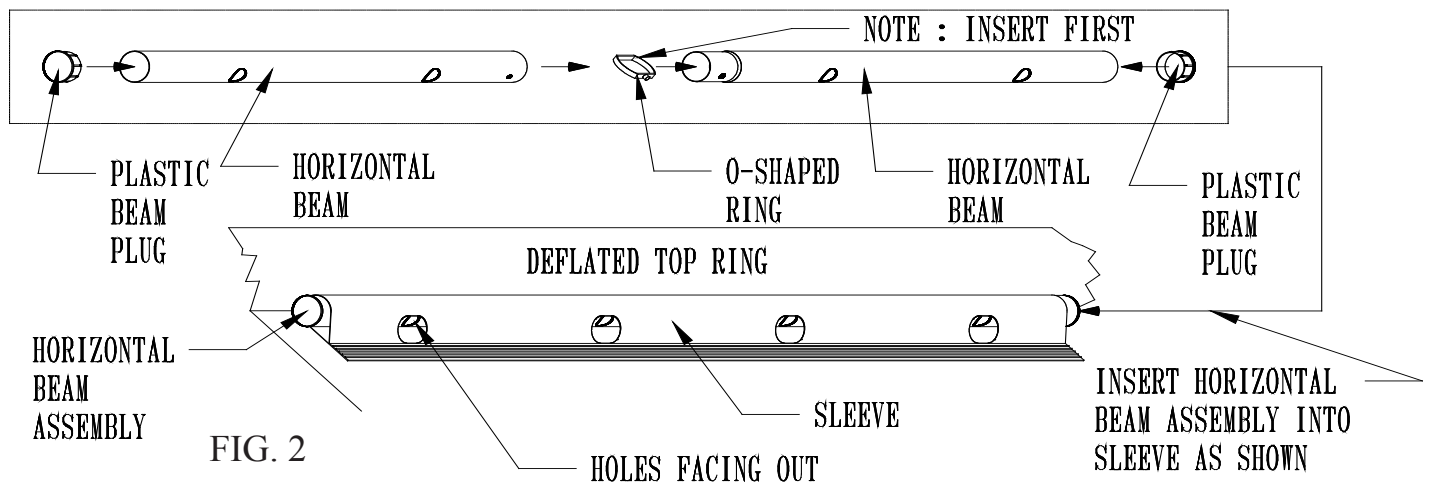
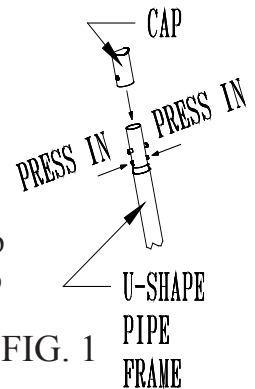
- **SITE MUST BE LEVEL. FAILURE TO DO SO MAY CAUSE POOL COLLAPSE.**
- The pool must be assembled on a smooth and level site of firm soil that is free of stones, gravel, sticks, black-top or other oil base compounds. Do not install pool on a wooden deck or any type of wooden surface.
- **FAILURE TO FOLLOW THE INSTRUCTIONS BELOW WILL CAUSE POOL TO COLLAPSE AND WILL VOID THE WARRANTY!**

1. Select a level area, and completely remove all debris, twigs, stones, etc. **DO NOT** select an area under overhead electrical lines, trees or within 15 feet of a house, building, etc. The area should also be at least 10 feet away, and no more than 21 feet away, from a 110 volt AC outlet, protected by a Ground Fault Circuit Interrupter.
2. Contact your local utilities, checking that no underground cables, telephone lines, gas lines, etc. run beneath the area you have selected.

## POOL INSTALLATION

**WARNING:** **DO NOT** overfill the pool and / or allow people to lay over or push down on the inflated ring – **POOL WALL WILL COLLAPSE!** **DRAIN** the pool to the proper level after a heavy rain.  
**TIP:** It will be much easier to install your pool if you unfold it and let it lay in direct sunlight for about 2 hours prior to installation. This will help to insure a wrinkle-free fit because the pool material will be more pliable allowing it to form into shape during installation.

1. Carefully unfold the Quick Set® pool and inspect seams for manufacturing defects. With the inflatable ring on the top side, lay out the pool in the area selected, making sure the pool bottom is both flat and oval-shaped. Position the intake / outlet fitting holes in pool wall so they are 10 to 21 feet from the electrical outlet you plan to use for the pool pump. Pull out the four rectangular flaps of wall material from the base of the pool, used for the frame (two on each side).
2. Locate the four metal pipe (Horizontal Beams) for the left and right support frame sections of the pool. Also locate the four U-Shape Pipe frames. Each end of the U-Shape pipe will have a Cap to be installed. Locate the 8 Pipe Caps and install, push the buttons in as you insert the Cap onto the pipe end. Look through the holes in the Cap as you install it and slightly rotate the Cap until the buttons align with the holes and pop up, locking the Cap onto the pipes end. FIG. 1 Now place two of the U-Shape pipes on each side of pool near the rectangular flaps.
3. Now, take two Horizontal Beams (different parts), insert the O-Shape Spring Pin into the smaller swaged end of the one Horizontal Beam FIG. 2 then slide them together, depress the button as you insert them together and slightly rotate them until the button aligns with the hole and pops up. Now install the plastic Beam Plugs in both ends lightly tapping them into place. Now slide this Horizontal Beam assembly through the sleeve stitched along the long sides of the pool, under the ring on both sides. FIG. 2. Make certain that the holes for the U-Shape Pipe frame are facing out.



- Now insert the two U-Shape pipe sections through the end of the two rectangular strips at the bottom of the pool FIG. 3. Now, insert the capped ends of the U-Shape pipe into the holes in the Horizontal Beam assembly FIG. 3 depress the buttons pushing the Cap entirely into the horizontal beam until it stops.
- Make sure both U-Shape pipes are inserted fully and check that all connected sections are still securely fastened. Repeat steps for the frame on the opposite side of the pool.

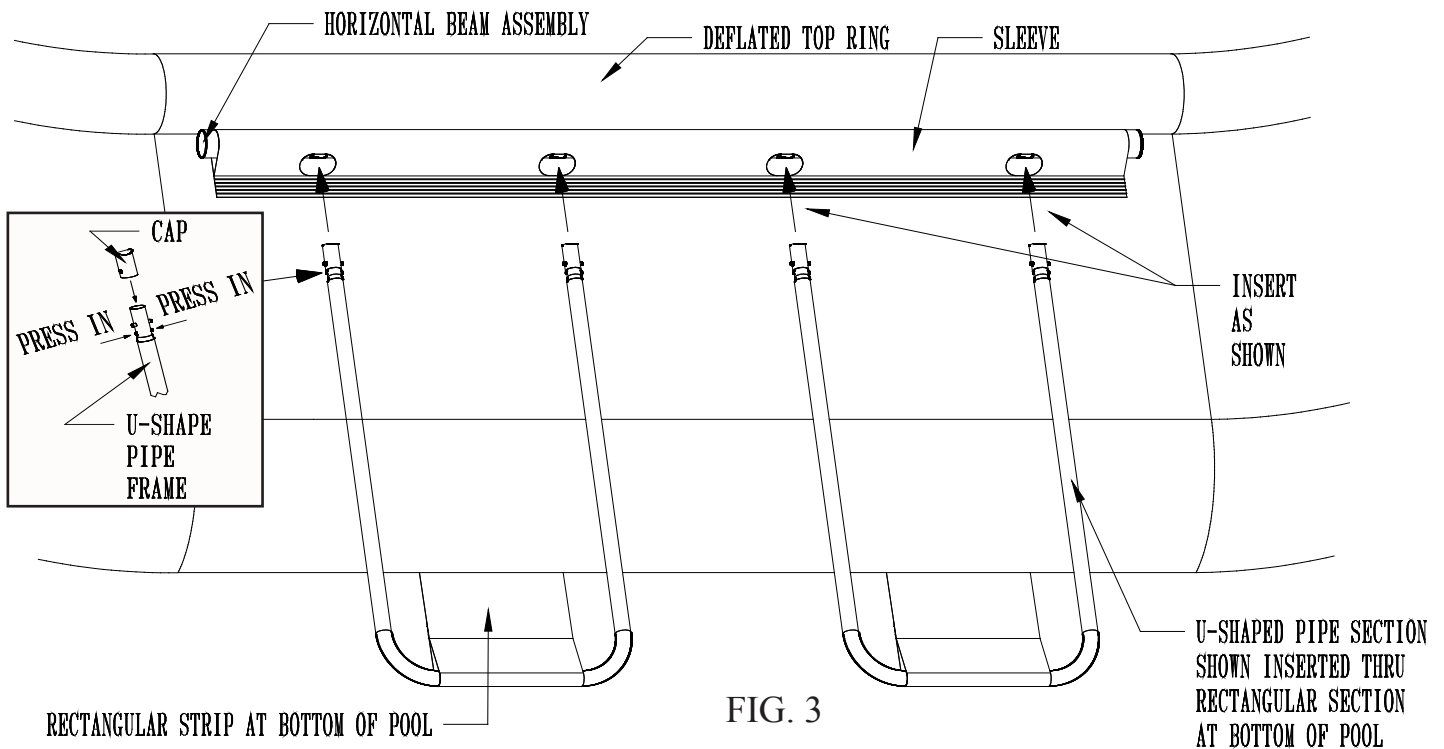


FIG. 3

- Inflate the top ring. Squeeze the base of the valve stem to open an internal check valve while inflating.
- Start filling the pool with water. After about 1-inch of water is on the bottom, stop filling and smooth wrinkles out of the bottom of the pool. Pull the outer wall out from under the top ring, all around the bottom of the pool, so that it fills evenly.
- NOTE: IF MORE THAN 1-2 INCHES OF WATER COLLECTS ON ANY ONE SIDE BEFORE THE POOL STARTS FILLING IN THE CENTER, THE POOL IS NOT LEVEL ENOUGH, AND MUST BE CORRECTED, SEE "SITE PREPARATION", PAGE 1. NOTE: THE WEIGHT OF THE WATER WILL PREVENT ANY ADJUSTMENT AFTER THIS POINT.
- Following the instructions under "Power Filter Installation" in the "Swimming Pool Filter System" owner's manual, install both sets of Pool Wall Fittings (Items 16-21) as described in Steps "A" - "C"
- Make sure the drain fitting is plugged securely and the cap is in place. Plug both Pool Wall Fittings (16) from the inside of the pool using two Wall Fitting Plugs (20).
- Now, as you continue filling, the inflated ring will rise as the water deepens. Fill the pool to the depth shown. Water level should be near the bottom of the ring, see FIG. 4. Once this is done, refer back to the "Swimming Pool Filter System" owner's manual, and continue from Step "D" on through the rest of the installation.

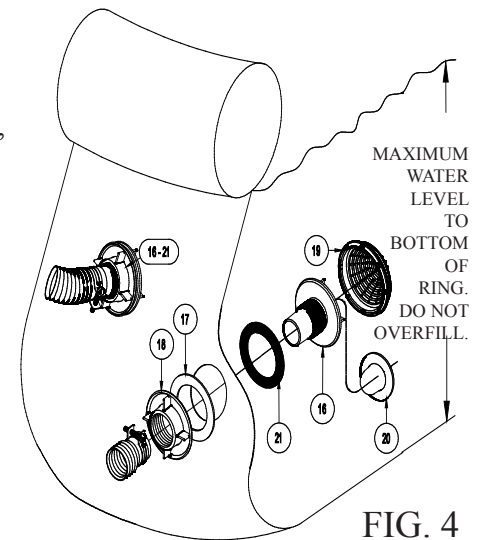
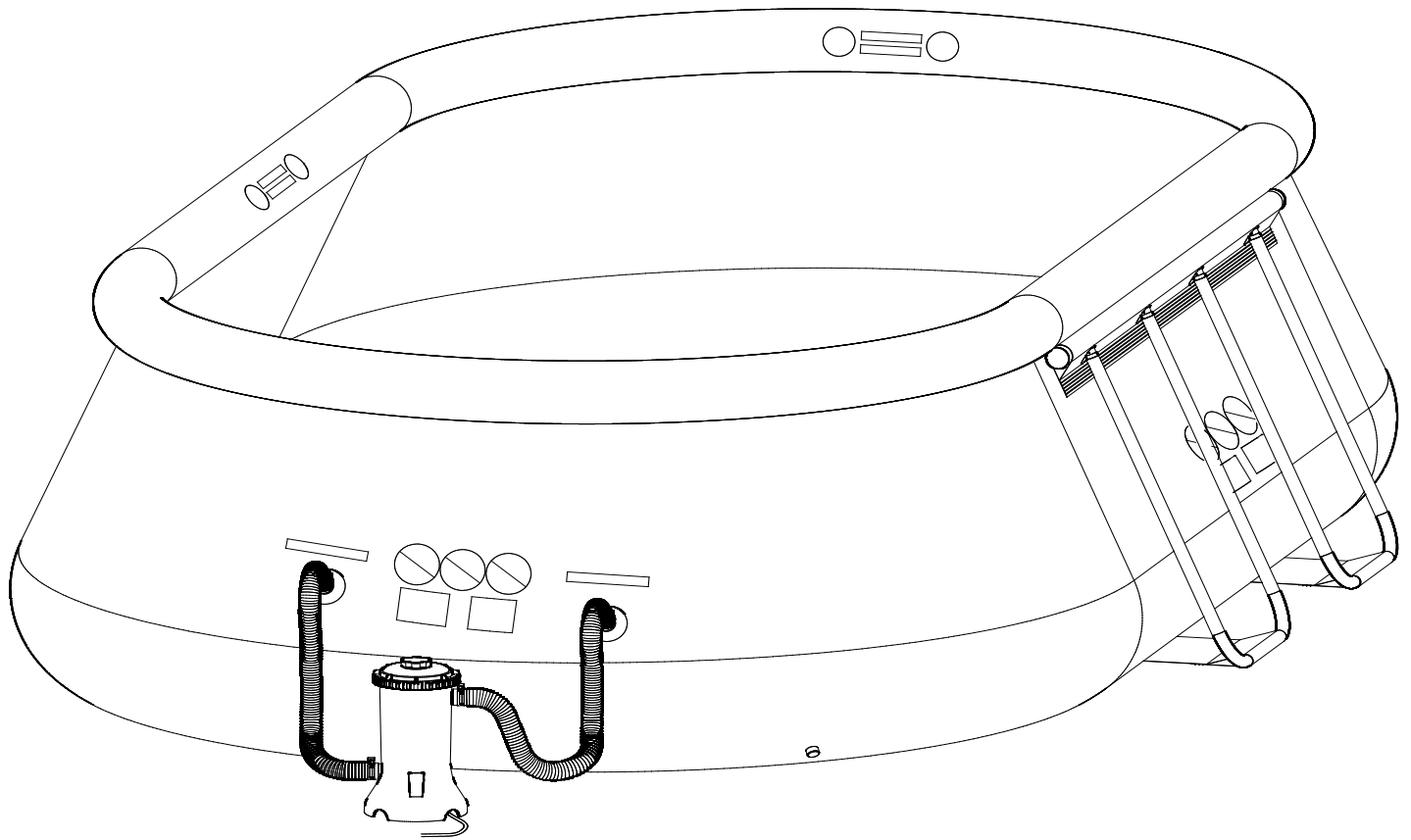


FIG. 4



<b>OVAL POOL (P22)</b>		CALL PARTS DEPT. FOR REPLACEMENT PARTS or see ORDER SHEET in the back of the POOL PUMP MANUAL for ordering instructions and shipping information											
		<b>HORIZONTAL BEAM</b>				<b>HORIZONTAL BEAM PLUG</b>				<b>U-SHAPE PIPE CAP</b>			
POOL MODEL	POOL SIZE	PART NO.	QTY	WGT (LBS)	COST EA.	PART NO.	QTY	WGT (LBS)	COST EA.	PART NO.	QTY	WGT (LBS)	COST EA.
P22-15942	15' X 9' X 42"	090-380026	2	4	3.00	090-380036	4	1/4	1.00	090-380037	8	1/4	.50
		090-380027	2	4	3.00								
P22-201242	20' X 12' X 42"	090-380028	2	4	3.00	090-380036	4	1/4	1.00	090-380037	8	1/4	.50
		090-380029	2	4	3.00								
P22-201248	20' X 12' X 48"	090-380028	2	4	3.00	090-380036	4	1/4	1.00	090-380037	8	1/4	.50
		090-380029	2	4	3.00								
P22-201442	20' X 14' X 42"	090-380026	2	4	3.00	090-380036	4	1/4	1.00	090-380037	8	1/4	.50
		090-380027	2	4	3.00								
		<b>U-SHAPE PIPE</b>				<b>O-SHAPE SPRING PIN</b>				<b>V-SHAPE SPRING PIN(w/ 1 extra)</b>			
POOL MODEL	POOL SIZE	PART NO.	QTY	WGT (LBS)	COST EA.	PART NO.	QTY	WGT (LBS)	COST EA.	PART NO.	QTY	WGT (LBS)	COST EA.
P22-15942	15' X 9' X 42"	090-380038	4	4	7.00	090-380040	2	1/4	.50	090-380041	9	1/4	.50
P22-201242	20' X 12' X 42"	090-380038	4	4	7.00	090-380040	2	1/4	.50	090-380041	9	1/4	.50
P22-201248	20' X 12' X 48"	090-380039	4	4	7.00	090-380040	2	1/4	.50	090-380041	9	1/4	.50
P22-201442	20' X 14' X 42"	090-380038	4	4	7.00	090-380040	2	1/4	.50	090-380041	9	1/4	.50